

**AMENDMENT(S) TO THE SPECIFICATION**

**Page 1, after the heading "Boring head," please insert the following heading and paragraph:**

**--PRIORITY CLAIM**

This is a U.S. national stage of application No. PCT/DE2004/001547, filed on July 16, 2004. Priority is claimed on that application and on the following application:

Country: Germany, Application No.: 103 33 061.5, Filed: July 18, 2003

**Page 2, beginning at line 26, please amend the heading as follows:**

~~Advantages and description of the invention~~ **Summary Of The Invention**

**Page 5, beginning at line 11, please amend the following heading**

~~Drawing~~ **Brief Description of the Drawing**

**Page 6, beginning at line 19, please amend the following heading**

~~Description of the embodiments~~ **Invention**

**LISTING OF THE CLAIMS**

This listing of claims will replace all prior versions, and listings, of claims in the application:

Claims 1-16: (Canceled).

17. (New) A boring head (100), comprising:

a housing (110);

at least one guide element (140) arranged on a periphery of the housing;

at least one cutting insert (150) arranged on the housing;

cassettes (200, 205) radially displaceable in grooves in a face of the boring head, the guide element (140) and the cutting insert (150) being carried by the cassettes; a single adjustment means (400; 410; 460; 470) for adjusting and aligning a length of projection of both the guide element (140) and the cutting insert (150) beyond the periphery of the housing (110), the adjustment means being adjacent to sides of the cassettes (200, 205) facing away from the guide element (140) and the cutting insert (150), the adjustment means having a peripheral shape adapted to a desired radial distance of the cassettes (200, 205) from an axis of symmetry of the boring head (100) so that the projection lengths of the guide element (140) and the cutting insert (150) are simultaneously adjusted and aligned as the adjustment means (400; 410; 460; 470) is mounted on the boring head (100).

18. (New) The boring head is defined in claim 17 wherein the adjustment means (400; 410; 460; 470) is mountable on the face of the boring head (100).

19. (New) The boring head as defined in Claim 17 wherein the adjustment means is arranged centrally to the axis of the boring head.

20. (New) The boring head as defined in Claim 19, wherein the adjustment means is arranged substantially concentrically to the axis of the boring head.

21. (New) The boring head as defined in Claim 17, wherein the adjustment means is arranged eccentrically to the axis of the boring head.

22. (New) The boring head as defined in Claim 17, wherein the surface defining the outer periphery of the adjustment means has a desired, including a non-symmetrical, shape.

23. (New) The boring head as defined in Claim 17, wherein the adjustment means is cylindrical in the axial direction.

24. (New) The boring head as defined in claim 17, wherein the adjustment means is disk-shaped.

25. (New) The boring head as defined in Claim 24, wherein the adjustment means has the shape of a circular disk (460, 470).

26. (New) The boring head as defined in Claim 17, wherein the adjustment means has an annular shape.

27. (New) The boring head as defined in Claim 26, wherein the adjustment means is shaped as a circular ring (400, 410).

28. (New) The boring head as defined in claim 17, wherein the adjustment means has a conical shape in the axial direction.

29. (New) The boring head as defined in claim 28, wherein the adjustment means can be displaced in the axial direction.

30. (New) The boring head as defined in claim 17, and further comprising detachable mounting elements for fixing the cassettes (200, 205) after adjustment and alignment.

31. (New) The boring head as defined in claim 30, wherein the mounting elements are screws.

32. (New) The boring head as defined in claim 17, wherein the cassette (205) carrying at least one cutting insert (150) comprises a chip removal channel (230) which is connected with a further chip removal channel (117) provided in an interior of the boring head (100) in both a non-displaced and a displaced condition of the cassette (205).

33. (New) The boring head as defined in claim 17, wherein damping strips (300, 330) are arranged on the periphery of the boring head (100) and have a radial extension beyond the periphery of the boring head housing (110) that is adapted to the projection length of the guide element and the projection length of the cutting insert (150) beyond the periphery of the boring head housing (110).

34. (New) The boring head as defined in claim 17, wherein the boring head (100) is provided on its end face with a cover arranged to at least partially cover the adjustment means (400; 410; 460; 470) and the cassettes (200, 205).